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- Pendahuluan
- Foodborne Disease
- Foodborne Pathogen
- Food Microbiology



Foodborne Disease WHO 2025

WHO Estimates of the Global Burden of Foodborne Diseases 2025 edition

29 November 2024 | CAC47 Side Event

Yuki Minato, on behalf of WHO secretariat

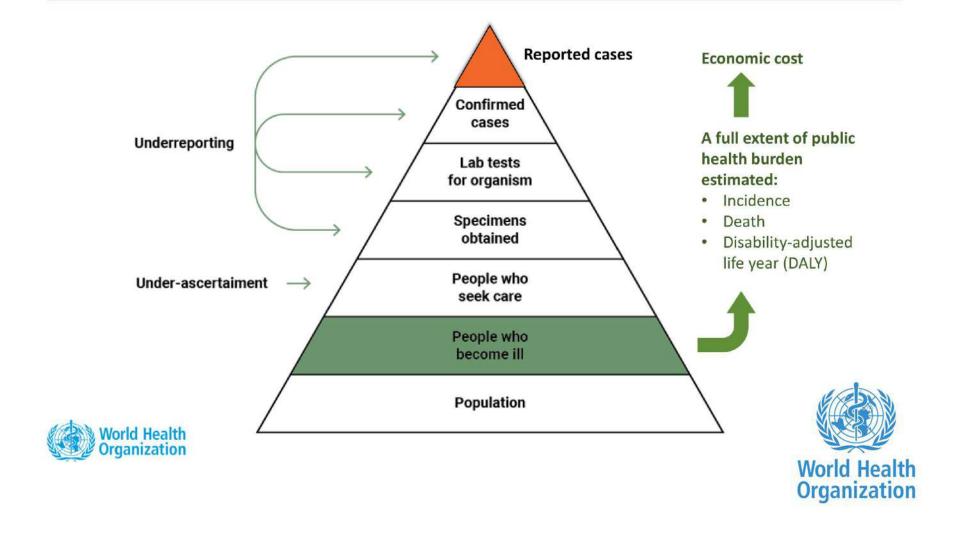
Monitoring and Surveillance Nutrition and Food Safety (MNF) Unit

Department of Nutrition and Food Safety





Ice-berg Phenomena





Foodborne diseases in the WHO Region of the Americas

Every year







Diarrhoeal diseases are responsible for 95% of foodborne

illnesses in the Region

Key causes of diarrhoeal diseases:

Norovirus

E. coli

Campylobacter
Non-typhoidal

FOODBORNE DISEASES ARE PREVENTABLE. EVERYONE HAS A ROLE TO PLAY.

For more information: www.who.int/foodsafety

#SafeFood

Source: WHO Estimates of the Global Burden of Foodborne Diseases. 2015.

World Health Organization 2015. WHO/FOS/15.7



Salmonella



Foodborne diseases in the WHO European Region

Every year

23 million

people fall ill



5000 people die

Diarrhoeal diseases are responsible for most foodborne illnesses



Norovirus infection = almost 15 million cases



Campylobacter = nearly 5 million cases

FOODBORNE DISEASES ARE PREVENTABLE.

EVERYONE HAS A ROLE TO PLAY.

For more information: www.who.int/foodsafety

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Source: WHO Estimates of the Global Burden of Foodborne Diseases, 2015.

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Foodborne diseases in the WHO Eastern Mediterranean Region

Every year





Diarrhoeal diseases are responsible for 70% of the burden of foodborne diseases



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EVERYONE HAS A ROLE TO PLAY.

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#SafeFood

ource: WHO Estimates of the Global Burden of Foodborne Diseases. 2015.

World Health Organization 2015. WHO/FOS/15.5





Foodborne diseases in the WHO South-East Asia Region

Every year





Diarrhoeal diseases are responsible for majority of deaths. Key causes:



Norovirus



Non-typhoidal Salmonella



Pathogenic E. coli



Region has

>1/2 the people

globally who are infected and die from

typhoid fever or hepatitis A

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EVERYONE HAS A ROLE TO PLAY.

For more information: www.who.int/foodsafety

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Source: WHO Estimates of the Global Burden of Foodborne Diseases. 2015.

Source: WHO Estimates of the Global Burd

© World Health Organization 2015. WHO/FOS/15.8





Foodborne diseases in the WHO Western Pacific Region

Every year



>50 000 die



including

40 million children <5 fall ill

7000

die



Aflatoxin (caused by mould on grain) is main cause of foodborne disease deaths with 70% of all cases worldwide in this Region

As a result
>10 000
people develop liver
cancer each year



Region has highest death rate from foodborne parasites

FOODBORNE DISEASES ARE PREVENTABLE. EVERYONE HAS A ROLE TO PLAY.

For more information: www.who.int/foodsafety

#SafeFood

Source: WHO Estimates of the Global Burden of Foodborne Diseases. 2015. World Health Organization



Foodborne diseases in the WHO African Region

Every year



137000 people die representing

1/3 of the global death toll for foodborne diseases

Diarrhoeal diseases are responsible for 70% of the burden of foodborne diseases



Non-typhoidal Salmonella



Foodborne cholera



E. CO



Chemical hazards (cyanide and aflatoxin) cause more than 3000 deaths annually

Paralysis (Konzo) caused by cyanide in cassava, is unique to the African Region, resulting in death in 1 in 5 people affected

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EVERYONE HAS A ROLE TO PLAY.

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#SafeFood

Source: WHO Estimates of the Global Burden of Foodborne Diseases. 2015.

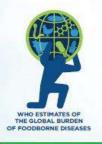
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Foodborne Disease



- Over 200 diseases are caused by eating food contaminated with bacteria, viruses, parasites or chemical substances such as heavy metals. This growing public health problem causes considerable socioeconomic impact though strains on health-care systems lost productivity, and harming tourism and trade. These diseases contribute significantly to the global burden of disease and mortality.
- Foodborne diseases are caused by contamination of food and occur at any stage of the food production, delivery and consumption chain. They can result from several forms of environmental contamination including pollution in water, soil or air, as well as unsafe food storage and processing.
- Foodborne diseases encompass a wide range of illnesses from diarrhoea to cancers. Most present as gastrointestinal issues, though they can also produce neurological, gynaecological and immunological symptoms.
- **Diseases causing diarrhoea** are a major problem in all countries of the world, though the burden is carried disproportionately by low- and middle-income countries and by children under 5 years of age.



Diarrhoeal diseases are the most common illnesses resulting from unsafe food

Diarrhoeal diseases are responsible for:



1/2
global burden of foodborne diseases caused by 31 hazards

Key global causes of diarrhoeal diseases:



Norovirus



E. coli



Campylobacter

6

Non-typhoidal



550m people falling ill 230 000 deaths



220m
children <5 falling ill
96 000
of whom die

FOODBORNE DISEASES ARE PREVENTABLE. EVERYONE HAS A ROLE TO PLAY.

For more information: www.who.int/foodsafety

#SafeFood

Source: WHO Estimates of the Global Burden of Foodborne Diseases. 2015.

@World Health Organization 2015. WHO/FOS/FZD/15.1





The burden of foodborne diseases is substantial

Every year foodborne diseases cause:



33 million
healthy life years lost

Foodborne diseases can be deadly, especially in children <5





Children account for 1/3 of deaths from foodborne diseases

FOODBORNE DISEASES ARE PREVENTABLE.
EVERYONE HAS A ROLE TO PLAY.

For more information: www.who.int/foodsafety

#SafeFood

Source: WHO Estimates of the Global Burden of Foodborne Diseases. 2015.





Foodborne diseases are a major global public health concern

Foodborne diseases are caused by types of:











Bacteria

Parasites

Toxins

Chemicals

Some of these are a public health concern across all regions Others are much more common in middle- and low-income countries.



But in a globalized world they can spread quickly along the food chain and across borders

FOODBORNE DISEASES ARE PREVENTABLE.

EVERYONE HAS A ROLE TO PLAY.

For more information: www.who.int/foodsafety

#SafeFood

Source: WHO Estimates of the Global Burden of Foodborne Diseases, 2015.





Key foodborne diseases and hazards



Bacteria:

- Listeria can result in blood poisoning and meningitis, and is usually spread by consuming contaminated raw vegetables, ready-to-eat meals, processed meats, smoked fish or soft cheeses.
- Brucelle, commonly from unpasteurized milk or cheese of infected goats or sheep, can cause fever, muscle pain or more severe arthritis, chronic fatigue, neurologic symptoms and depression.
- Cholera can be caused by consuming food contaminated with Vibrio cholerae.
 It causes watery diarrhoea that can be fatal within hours if left untreated.



Virus:

 Hepatitis A is a liver disease caused by the hepatitis A virus, transmitted through food contaminated by the faeces of an infected person. It causes jaundice, nausea, anorexia, fever, malaise and abdominal pain.



Parasites:

- Toxoplasmosis, caused by Toxoplasma gondi, spread through undercooked or raw meat and fresh produce, can result in impaired vision and neurological conditions.
- Pork tapeworm (Taenia solium) can cause cysts to develop in the brain (cysticercosis), which is the most frequent preventable cause of epilepsy worldwide.
- Echinococcus tapeworms can infect humans through food contaminated with dog or fox faeces. They can cause tumours to form in the liver, lungs and brain.
- Chinese liver fluke (Clonorchis sinensis) commonly contracted through raw and incorrectly processed or cooked fish, can cause bile duct inflammation and cancer.





Chemicals and toxins:

- Aflatoxin is a toxin produced by mould that grows on grain that has been stored inappropriately, and can cause liver cancer, one of the most deadly forms of cancer.
- Cyanide poisoning occurs when inappropriately processed cassava is consumed.

FOODBORNE DISEASES ARE PREVENTABLE.

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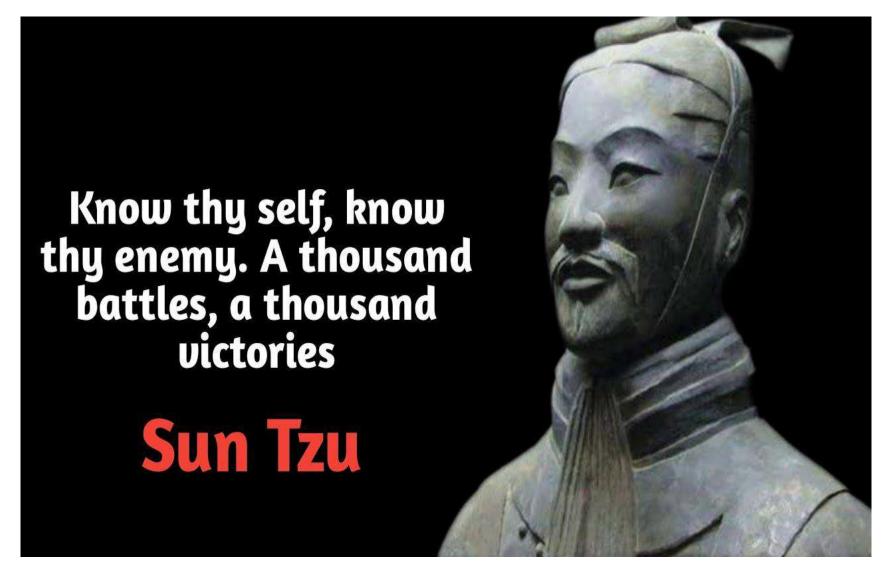
For more information: www.who.int/foodsafety

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Source: WHO Estimates of the Global Burden of Foodborne Diseases. 2015.



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Foodborne Infections











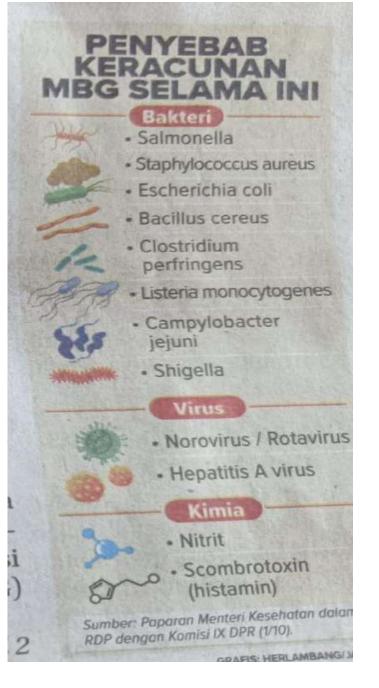
Diarrhoeal disease

- Diarrhoeal disease is the third leading cause of death in children 1–59 months of age. It is both preventable and treatable.
- Each year diarrhoea kills around 443 832 children under 5
 and an additional 50 851 children aged 5 to 9 years.
- A significant proportion of diarrhoeal disease can be prevented through safe drinking-water and adequate sanitation and hygiene.
- Globally, there are nearly 1.7 billion cases of childhood diarrhoeal disease every year.
- Diarrhoea is a leading cause of malnutrition in children under 5 years old.

Pathogens

Penyebab terbanyak kasus keracunan makanan MBG yang ditemukan adalah

- Escherichia coli (45%)
- Bacillus cereus (23%)
- Salmonella sp (18%)
- Staphylococcus aereus (18%)
- *Coliform (14%)*



^{*}Pada beberapa kejadian keracunan pangan dapat ditemukan lebih dari 1 patogen

Types of Food Poisoning

Food poisoning comes from many sources, including bacteria, viruses, and fungi.





Listeria fresh milk, unwashed produce



E. coli fecal contamination



Campylobacter undercooking, unhygienic kitchen



Salmonella undercooking, poor hygiene



Staphylococcus unrefrigerated food



Ciguatera coral algae toxin



Shigella human waste contamination



Botulism damaged cans

Big 6 Foodborne Illnesses



Norovirus

- Direct contact with the infected
- Contact with fecal matter
- Bodily fluids transfer to food
- Contaminated water

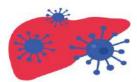


Non-typhoidal

Salmonella

- Food of animal origin
 (e.g., poultry, eggs and other meat)
- Contaminated fruits and vegetables
- Processed foods

 (e.g., peanut butter and frozen pies)
- Contaminated water



Hepatitis A

- Contaminated food and water
- Contact with fecal matter
- Cross-contamination



E.coli

- Contact with fecal matter
- Contaminated food and water
- Undercooked meat
- Raw milk

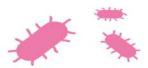


Typhoidal

Salmonella

- Undercooked meat

 (e.g., poultry, beef, and pork)
- Contaminated raw fruits and vegetables
- Raw/undercooked eggs and egg products
- Raw milk



Shigella

- Contaminated food and water
- Sick food handler
- Contact with fecal matter
- Cross-contamination



Foodborne Disease WHO 2025

Hazards for which burden of foodborne disease estimates are being considered for 2025 Edition

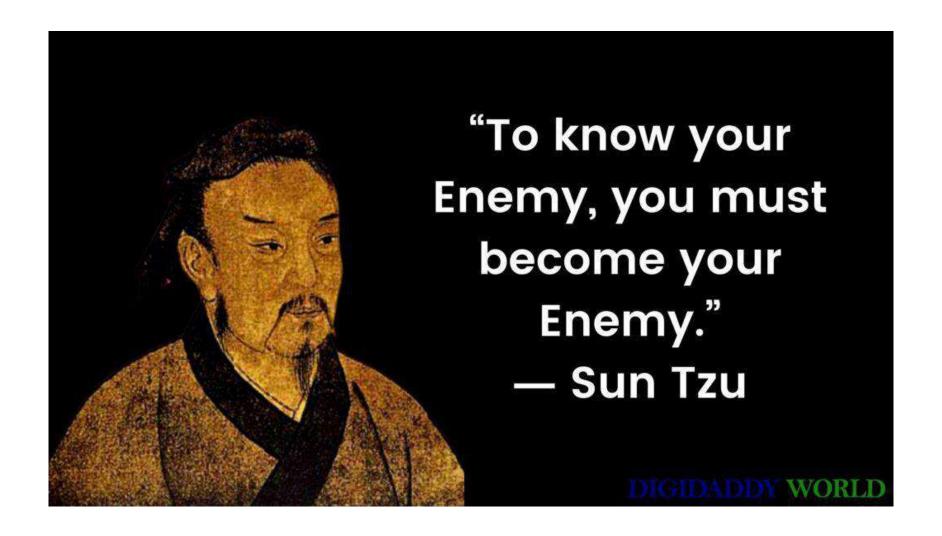
Diarrhoeal disease agents (14)	Invasive disease agents (10)	Parasitic hazards (10)	Chemical and toxin hazards (9)
Viruses 1. Norovirus 2. Rotavirus Bacteria 3. Campylobacter spp. 4. Enteroaggregative E.coli (EAEC) 5. Enteropathogenic E.coli (EPEC) 6. Enterotoxigenic E.coli (ETEC) 7. Shiga toxin-producing E.coli (STEC) 8. Salmonella enterica nontyphoidal 9. Shigella spp. 10. Vibrio cholerae Protozoa 11. Cryptosporidium spp. 12. Cyclospora cayetanensis 13. Entamoeba histolytica 14. Giardia duodenalis	Niruses 1. Hepatitis A virus Bacteria 2. Brucella spp. 3. Listeria monocytogenes 4. Mycobacterium bovis/caprae/orygis 5. Salmonella enterica non- typhoidal* 6. Salmonella enterica Paratyphi 7. Salmonella enterica Typhi Protozoa 8. Toxoplasma gondii 9. Trypanosoma cruzi Enteric intoxication 10. Clostridium botulinum	1. Echinococcus granulosus 2. Echinococcus multilocularis 3. Taenia solium Nematodes 4. Ascaris spp. 5. Trichinella spp. Irematodes 6. Clonorchis sinensis 7. Fasciola spp. 8. Intestinal flukes 9. Opisthorchis spp. 10. Paragonimus spp.	Organic pollutants 1. Dioxin Toxins and alergens 2. Aflatoxin B1 3. Aflatoxin M1 4. Cassava cyanide 5. Peanut allergens Metals 6. Inorganic Arsenic 7. Cadmium 8. Lead 9. Methylmercury

World Health

Organization

^{*}This hazard is under two categories

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Salmonella (non-typhoidal)

- Salmonella is 1 of 4 key global causes of diarrhoeal diseases.
- Most cases of salmonellosis are mild; however, sometimes it can be life-threatening. The severity of the disease depends on host factors and the serotype of Salmonella.
- Antimicrobial resistance is a global public health concern and Salmonella is one of the microorganisms in which some resistant serotypes have emerged, affecting the food chain.
- Basic food hygiene practices, such as "cook thoroughly", are recommended as a preventive measure against salmonellosis.





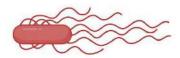
150 million illnesses and 60,000 deaths worldwide annually





The rising rates of antibiotic resistance emphasize the importance of investigating alternative therapeutic options







Understanding the pathogenesis of NTS infection and the events leading to invasive NTS infection



Increasing incidence of antimicrobial resistance, with multidrug resistance totaling 22.6% in Europe



Exploring the short and long term complications associated with NTS infection

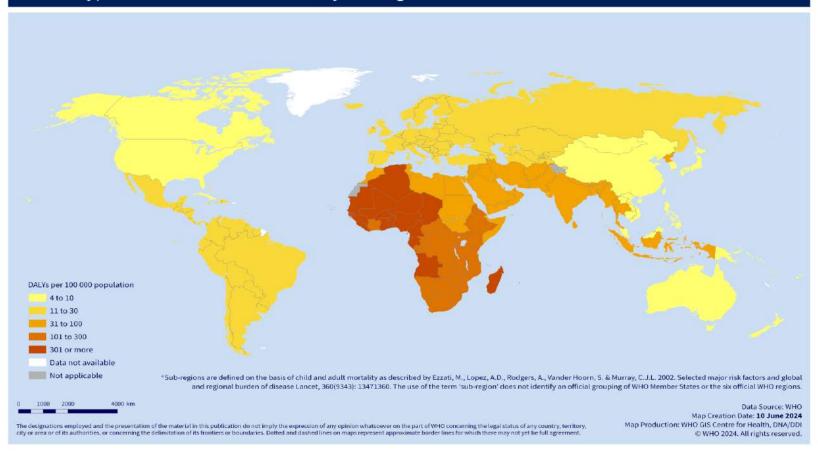


There is a growing need for accurate and rapid diagnostic methods

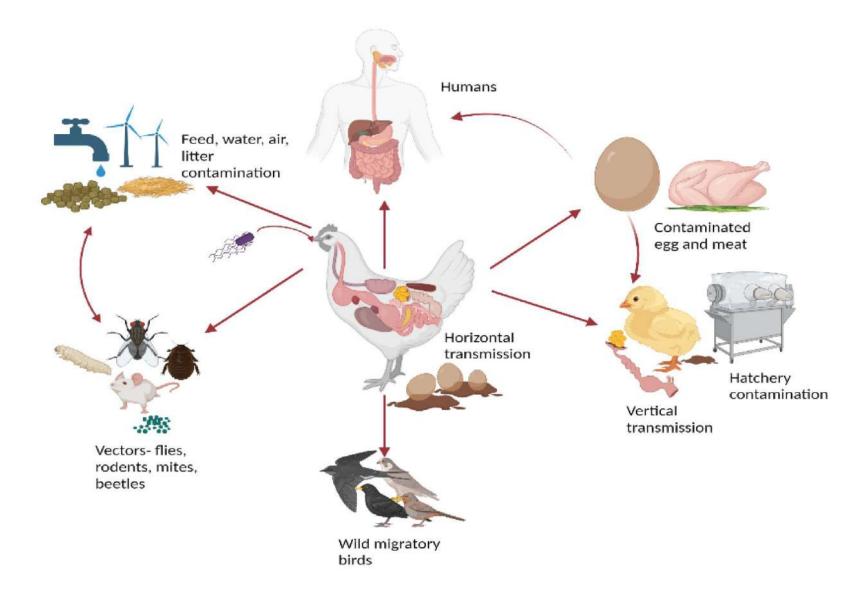
Non-Typhoidal Salmonella

Median foodborne disability-adjusted life years per 100 000 population for non-typhoidal *Salmonella enterica*, by sub-region^a, 2010





Routes Transmission of Salmonella



Salmonella

RESERVOIRS for NON-TYPHOIDAL SALMONELLA

* INFECTED HUMANS

- * ANIMALS
 - BIRDS
 - REPTILES
 - MAMMALS
 - AMPHIBIANS



- * FECAL to ORAL
- * FOODBORNE CONSUMPTION of CONTAMINATED RAW/UNDERCOOKED ANIMAL PRODUCTS





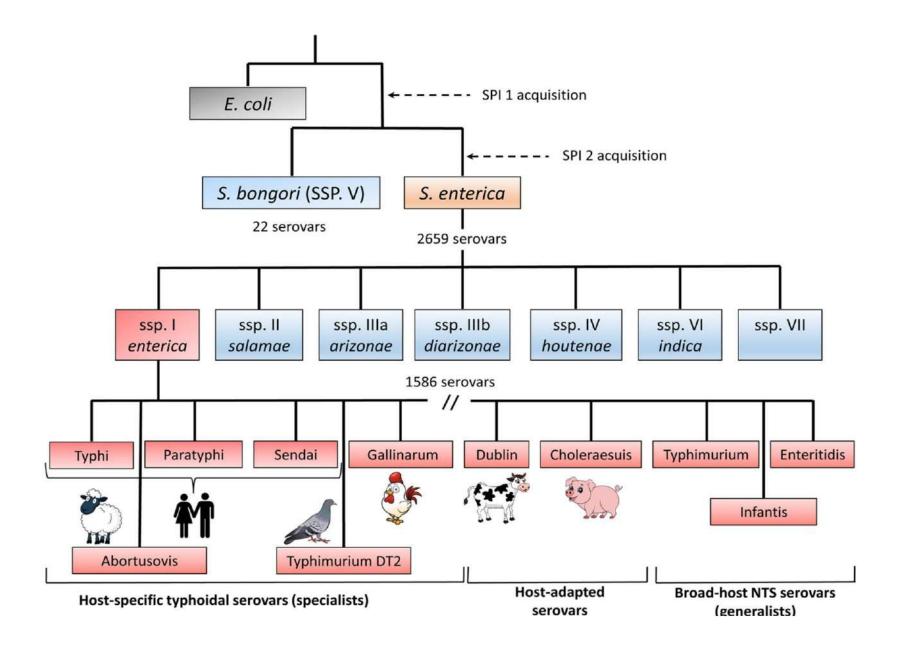
- WATER
- FRUITS/VEGETABLES
- PEANUT BUTTER



- * DIRECT CONTACT with INFECTED ANIMALS
 - CONTAMINATED HANDS REACH THE MOUTH







E. coli



- **Escherichia coli (E. coli)** is a bacteria that is commonly found in the lower intestine of warm-blooded organisms. Most E.coli strains are harmless, but some can cause serious food poisoning.
- Shiga toxin-producing E. coli (STEC) is a bacterium that can cause severe foodborne disease.
- Primary sources of STEC outbreaks are raw or undercooked ground meat products, raw milk, and faecal contamination of vegetables.
- In most cases, the illness is self-limiting, but it may lead to a lifethreatening disease including haemolytic uraemic syndrome (HUS), especially in young children and the elderly.
- STEC is heat-sensitive. In preparing food at home, be sure to follow basic food hygiene practices such as "cook thoroughly".
- Following the WHO "Five keys to safer food" is a key measure to prevent infections with foodborne pathogens such as STEC.

Listeriosis



- Listeriosis is a serious, but preventable and treatable disease.
- Pregnant women, the elderly or individuals with a weakened immune system, such as people with immuno-compromised status due to HIV, leukaemia, cancer, kidney transplant and steroid therapy, are at greatest risk of severe listeriosis and should avoid high risk foods.
- High risk foods include deli meat and ready-to-eat meat products (such as cooked, cured and/or fermented meats and sausages), soft cheeses and cold smoked fishery products.
- Listeria monocytogenes are widely distributed in nature. They can be found in soil, water, vegetation and the faeces of some animals and can contaminate foods.
- **Listeriosis** is an infectious disease caused by the bacterium Listeria monocytogenes.

Campylobacter



- **Campylobacter** is 1 of 4 key global causes of diarrhoeal diseases. It is considered to be the most common bacterial cause of human gastroenteritis in the world.
- Campylobacter infections are generally mild, but can be fatal among very young children, elderly, and immunosuppressed individuals.
- Campylobacter species can be killed by heat and thoroughly cooking food.
- To prevent Campylobacter infections, make sure to follow basic food hygiene practices when preparing food.

Natural toxins in food



- Some natural toxins can be formed in food as defense mechanisms of plants, through their infestation with toxinproducing mould, or through ingestion by animals of toxinproducing microorganisms.
- Natural toxins can cause a variety of adverse health effects and pose a serious health threat to both humans and livestock. Some of these toxins are extremely potent.
- Adverse health effects can be acute poisoning ranging from allergic reactions to severe stomachache and diarrhoea, and even death.
- Long-term health consequences include effects on the immune, reproductive or nervous systems, and also cancer.

Botulism



- Clostridium botulinum is a bacterium that produces dangerous toxins (botulinum toxins) under low-oxygen conditions.
- Botulinum toxins are one of the most lethal substances known.
- Botulinum toxins block nerve functions and can lead to respiratory and muscular paralysis.
- Human botulism may refer to foodborne botulism, infant botulism, wound botulism, and inhalation botulism or other types of intoxication.
- Foodborne botulism, caused by consumption of improperly processed food, is a rare but potentially fatal disease if not diagnosed rapidly and treated with antitoxin.
- Homemade canned, preserved or fermented foodstuffs are a common source of foodborne botulism and their preparation requires extra caution.

Hepatitis A

- Hepatitis A is an inflammation of the liver that can cause mild to severe illness.
- The hepatitis A virus (HAV) is transmitted through ingestion of contaminated food and water or through direct contact with an infectious person.
- Almost everyone recovers fully from hepatitis A with a lifelong immunity. However, a very small proportion of people infected with hepatitis A could die from fulminant hepatitis.
- The risk of hepatitis A infection is associated with a lack of safe water and poor sanitation and hygiene (such as contaminated and dirty hands).
- A safe and effective vaccine is available to prevent hepatitis A.



Bacillus cereus

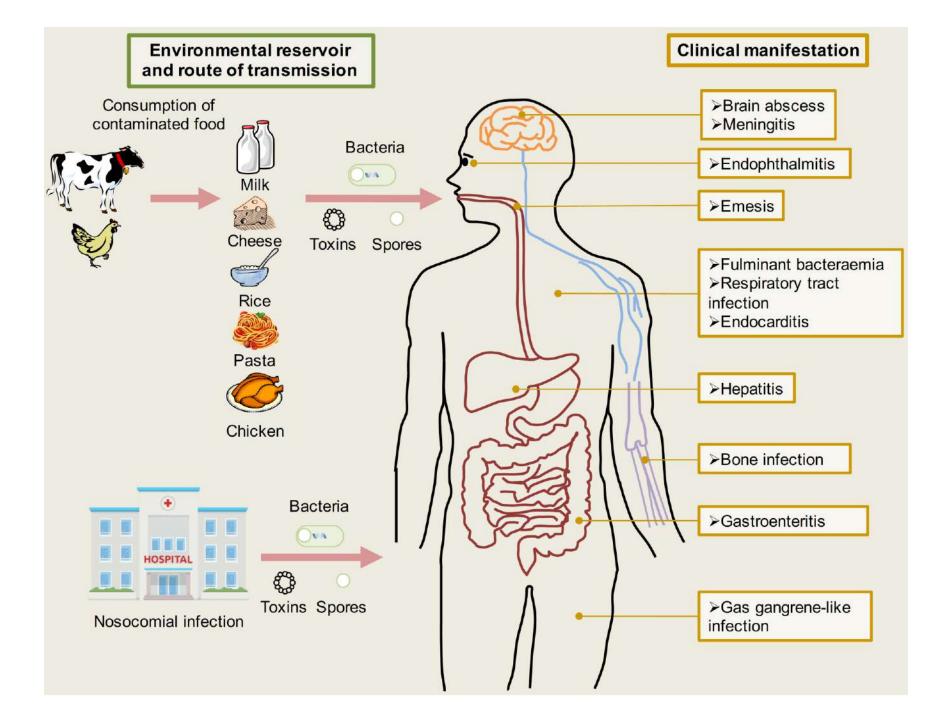


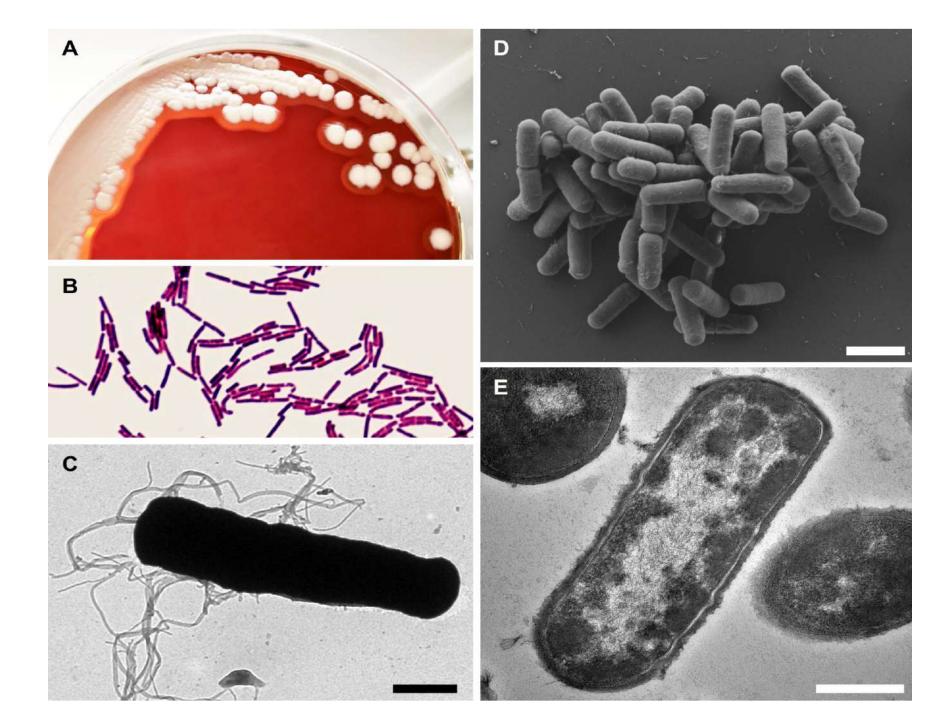
Fig. 1: Bacillus cereus on gram stain (100X)

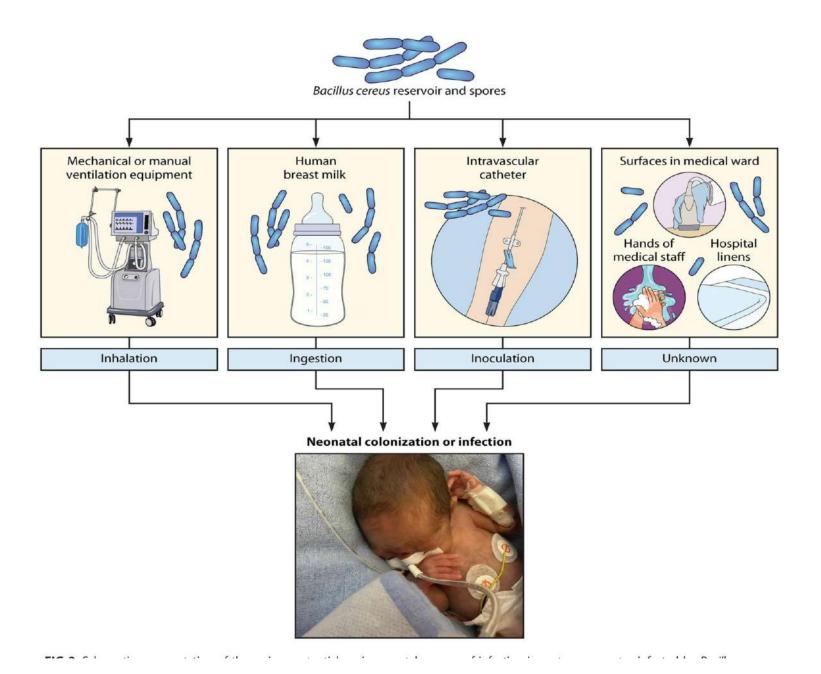
Fig. 2: Bacillus cereus on blood agar

Fig. 3: Bacillus cereus on MYPA agar

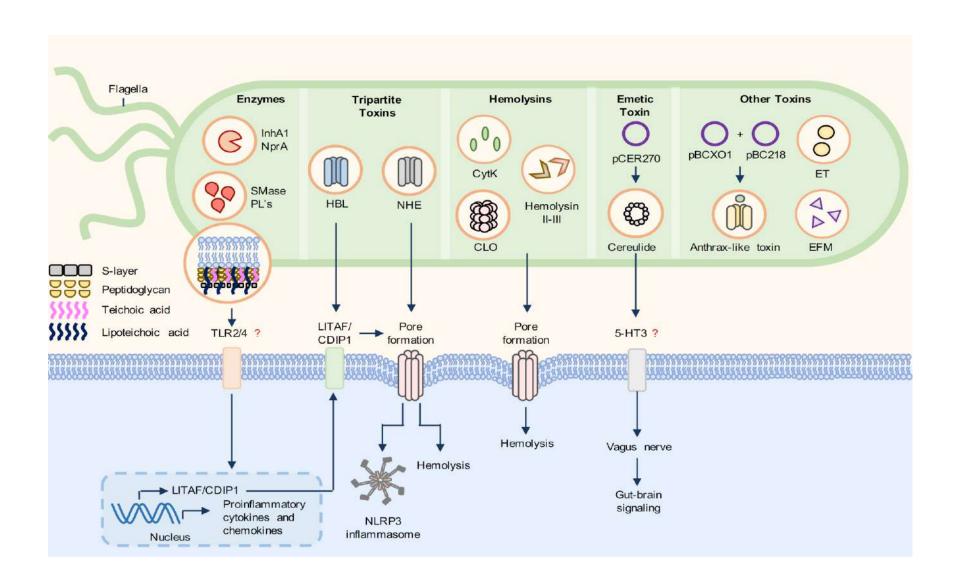
Fig. 4: Bacillus cereus on PEMBA agar

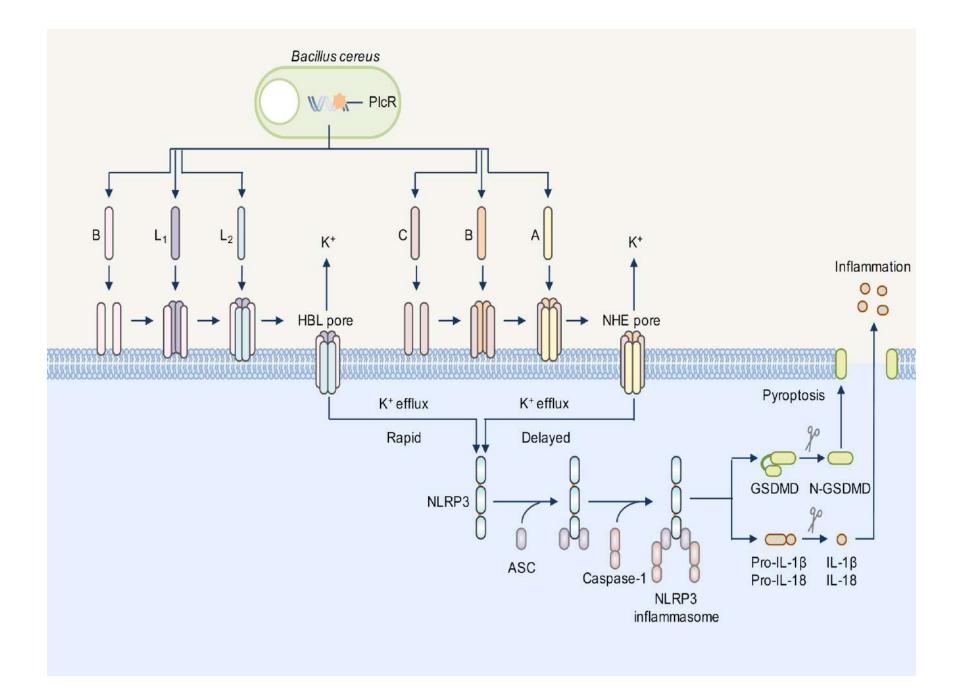






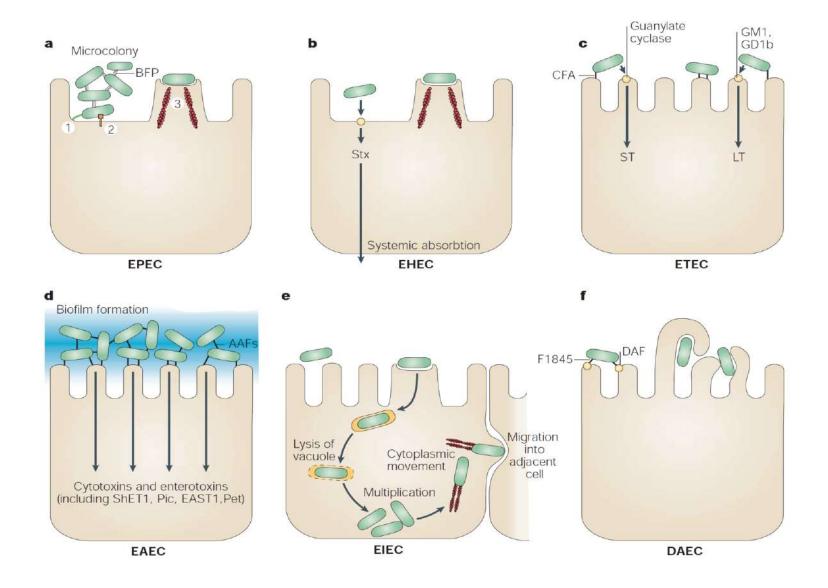
Bacillus cereus Toxins





MacConkey **Brilliant Green** HE E. coli E. coli STM STM E. coli STM SPA SPA STY STY STY SPA **CHROMagar** SS **XLD** STM E. coli E. coli E. coli STM STM STY SPA STY SPA STY SPA

Pathogenic of diarrhoeagenic E. coli.



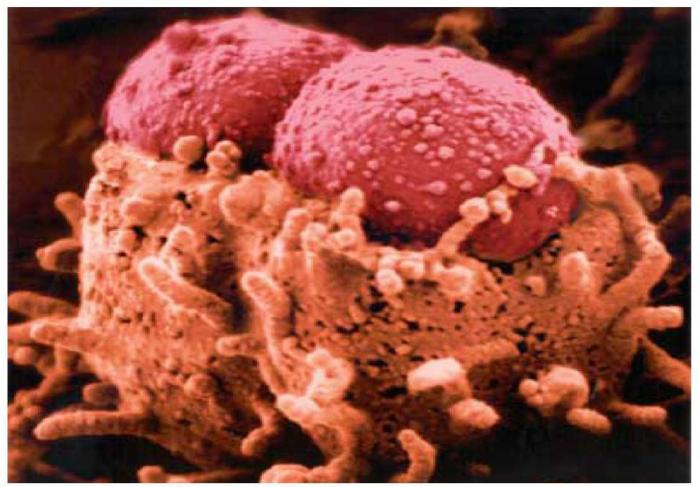
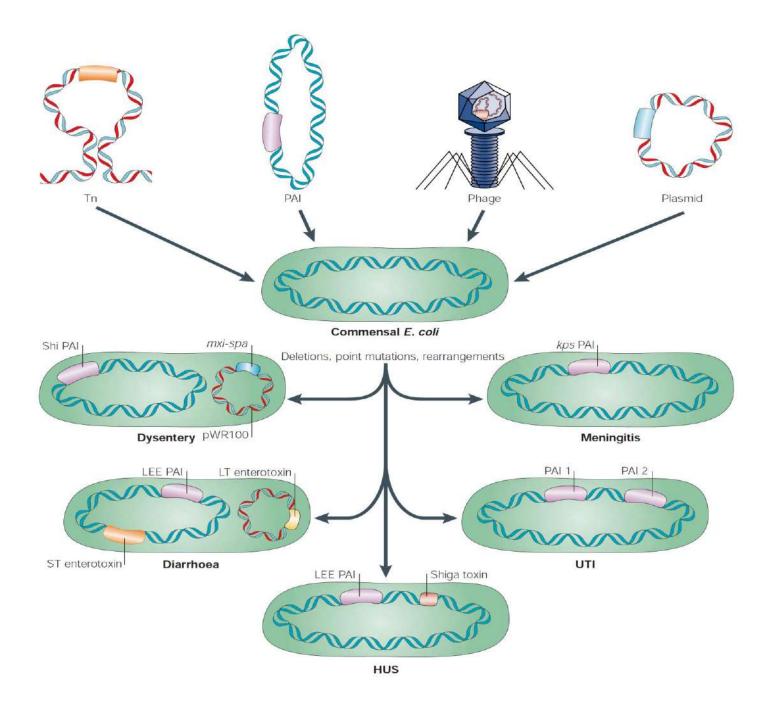
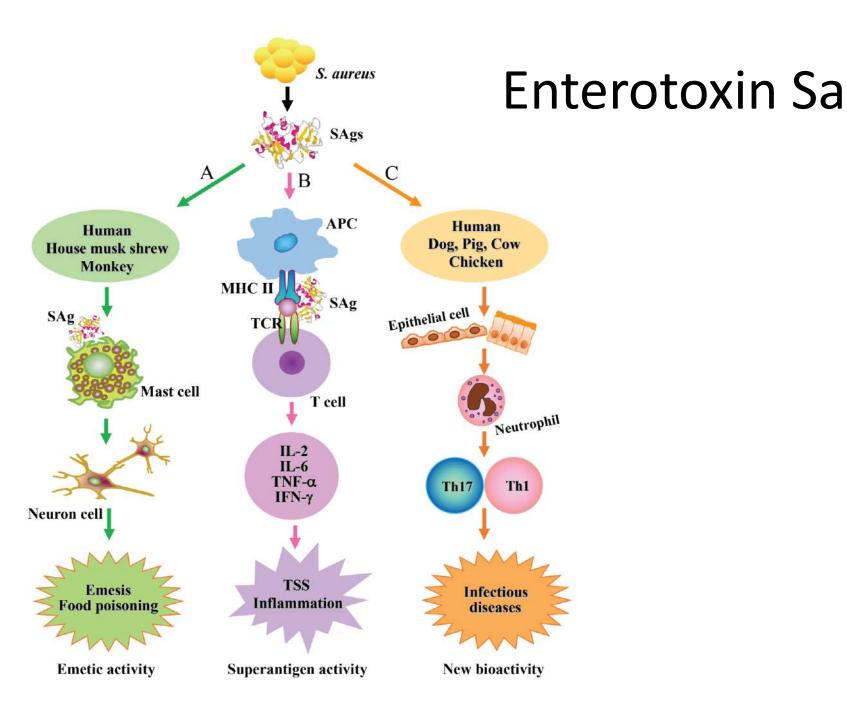
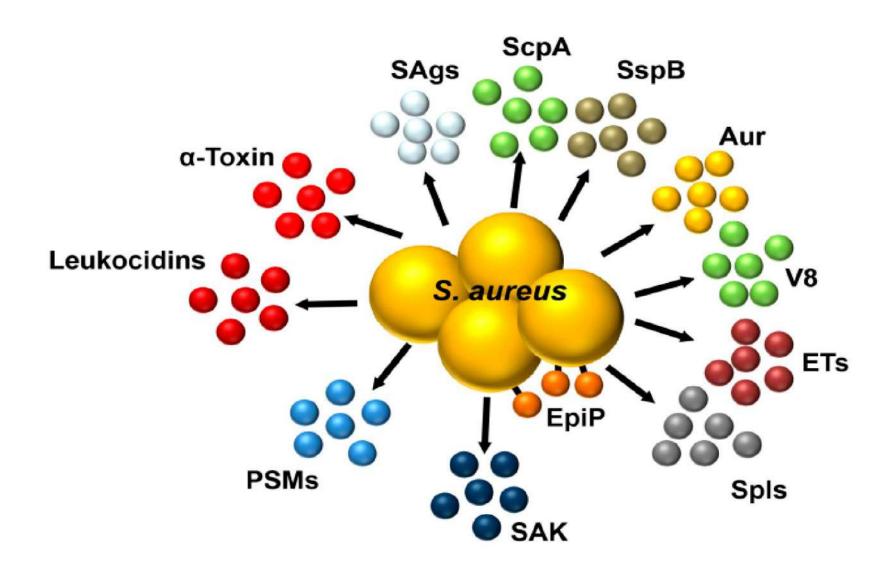


Figure 3 | Attaching and effacing histopathology caused by EPEC and EHEC. The attaching and effacing histopathology results in pedestal-like structures, which rise up from the epithelial cell on which the bacteria perch. Image courtesy of J. Girón.

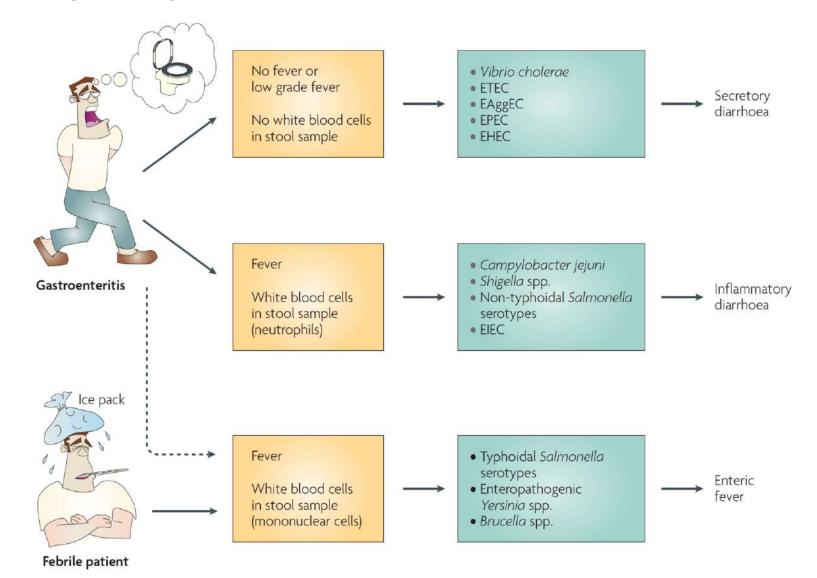




Staphylococcus Virulence Factors



Major syndromes of enteric infection



Diagnosis tools

COLLECTION	PHENOTYPIC & MOLECULAR DETECTION	TYPING	DETECTION & TYPING FUTURE PROSPECTS
Fresh stool specimen Rectal swab Surgical resection* Transport media Buffered Glycerol saline (BGS) medium Cary-Blair transport medium	 Phenotypic Stool examination Selective media Biochemical assays Infection of cultured cells Adherence pattern / invasiveness Fluorescent actin stain Cytotoxicity assays Molecular PCR (single, multiplex, quantitative) Microarrays Enzyme immunoassays 	O, H antigen based typing Agglutination assays PCR Dipsticks Restriction fragment length polymorphism (RFLP) Microarrays Microbead-suspension assays Multilocus sequence typing (MLST) Pulsed field gel electrophoresis (PFGE) Ribotyping Multiple locus variable number tandem repeat analysis (MLVA)	Matrix-assisted laser desorption/ionization – time of flight (MALDI-TOF) mass spectrometry Sequencing 1. High throughput 2. Whole genome Single nucleotide polymorphism (SNP) and MLST analysis of whole genome sequences

^{*}Refers to resection of Crohn's patients lesions for AIEC isolation only

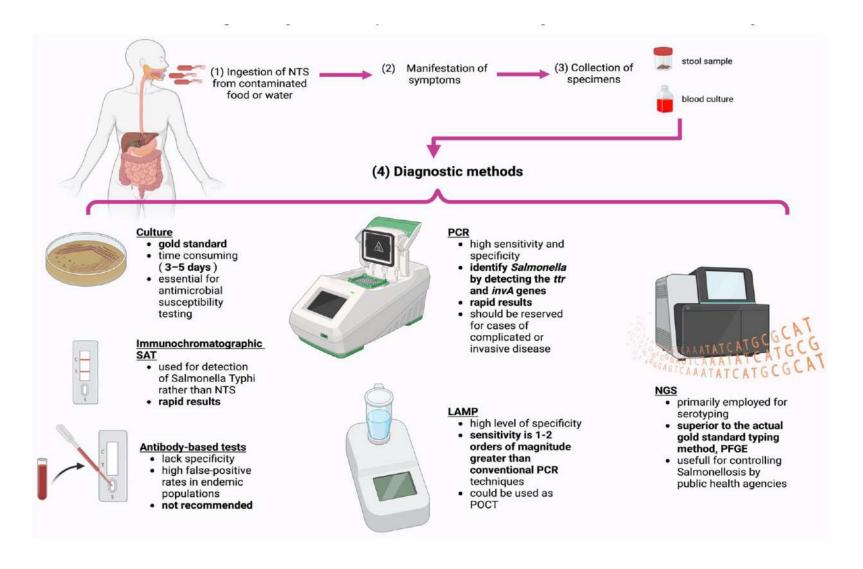
Key points for the laboratory diagnosis of gastrointestinal infections

- The specimen of choice to diagnose diarrheal illness is the diarrheal stool, not a formed stool or a swab, with a notable exception in pediatrics where a swab is acceptable when feces is noted on the swab.
- Fecal testing for causes of infectious gastroenteritis using culture or culture independent methods is indicated for patients with moderate to severe, bloody, febrile, dysenteric, nosocomial, or persistent diarrheal illnesses or immunocompromised patients.
- Culture independent multiplex molecular tests are reported to be more sensitive than culture, result in higher rates of detection, and often cost more than culture methods.
- Toxin or nucleic acid amplification testing for C. difficile should only be done on diarrheal stool.

Table 34. Laboratory Diagnosis of Gastroenteritis, Infectious and Toxin-Induced Diarrhea

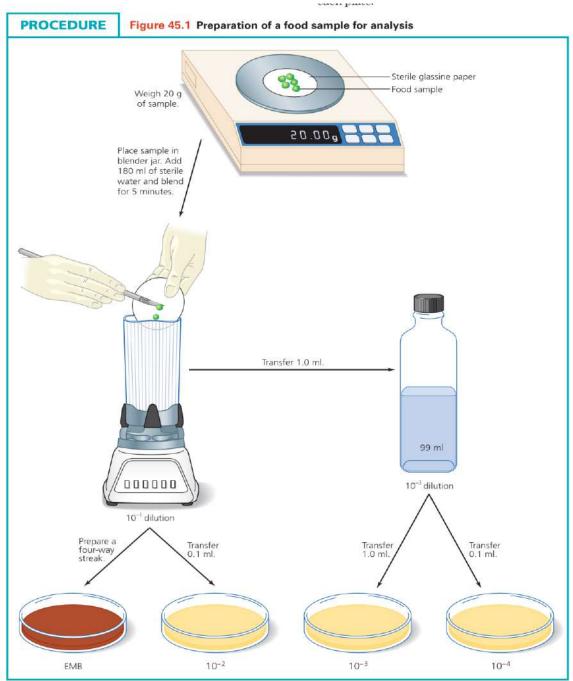
Etiologic Agents	Diagnostic Procedures	Optimum Specimens	Transport Issues
Bacteria			
Clostridioides difficile	GDH antigen and NAAT or toxin A/B performed as part of an algorithm	Unformed Stool	Closed container, RT, 2 h
	NAAT and toxin A/B	Unformed Stool	Closed container, RT, 2 h
	NAAT	Unformed Stool	Closed container, RT, 2 h
Salmonella spp. Shigella spp. Campylobacter spp.	NAAT	Unformed Stool	Closed container, RT, 2 h ^a Cary-Blair or manufactured specified transport medium, RT, 24 h
	Routine stool enteric pathogen culture ^b	Unformed Stool	Closed container, RT, 2 h ^a Cary-Blair transport medium, RT, 24 h
Enterohemorrhagic <i>E. coli</i> (including <i>E. coli</i> O157:H7 and other Shiga-toxin-producing <i>E. coli</i>)	NAAT for Shiga toxin genes	Unformed Stool	Closed container, RT, 2 h ^a Cary-Blair or manufactured specified transport medium, RT, 24 h
	Shiga-toxin immunoassay	Unformed Stool	Closed container, RT, 2 h ^a Cary-Blair transport medium, RT, 24 h
	Culture for E. coli O157:H7°	Unformed Stool	Closed container, RT, 2 h ^a Cary-Blair transport medium, RT, 24 h
Yersinia enterocolitica Vibrio spp. Plesiomonas shigelloides E. coli Enterotoxigenic Enteroinvasive ^d Enteropathogenic ^d Enteroaggregative ^d	NAAT ^e	Unformed Stool	Closed container, RT, 2 h ^a
Yersinia enterocolitica Vibrio spp. Aeromonas spp. Plesiomonas shigelloides Edwardsiella tarda	Specialized stool cultures ^f	Unformed Stool	Closed container, RT, 2 h ^a Cary-Blair transport medium, RT, 24 h
Bacillus cereus Clostridium perfringens, Staphylococcus aureus	Specialized procedure for toxin detection ⁹	Stool	Closed container, RT, 2 h
Clostridium botulinum	Mouse lethality assay, specialized culture, and toxin detection ^h (Usually performed at the State Public Health Laboratory)	Stool, enema (infant botulism), gastric contents, vomitus	Closed container Store and transport specimens at 4°C. Do not freeze

Diagnostic Method of Foodborne Infections



coca passo

Microbiological Analysis of Food **Products: Bacterial Count**



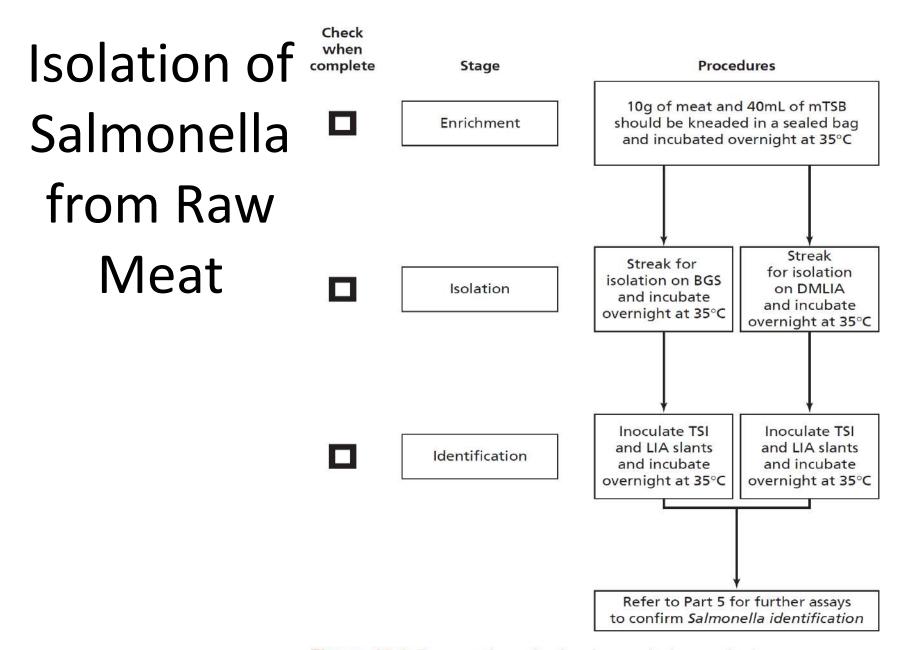
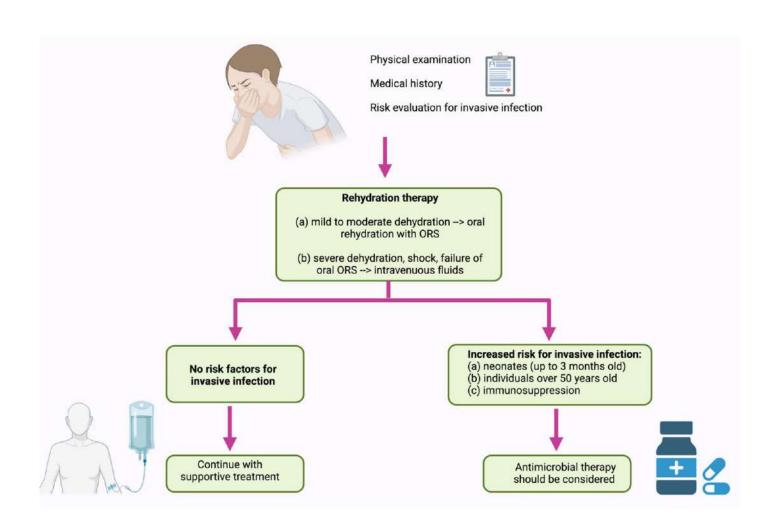
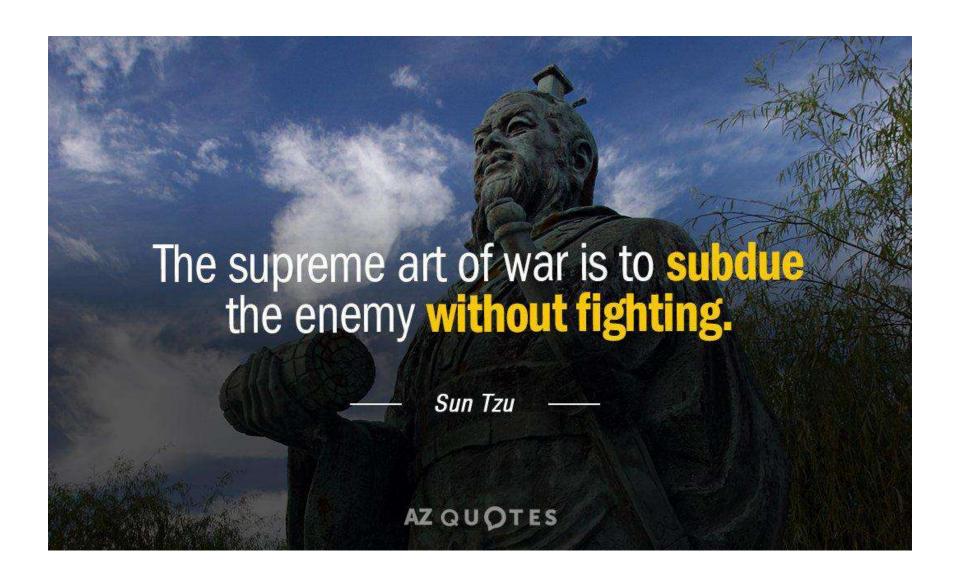


Figure 46.1 Preparation of a food sample for analysis

Management of Foodborne Infections



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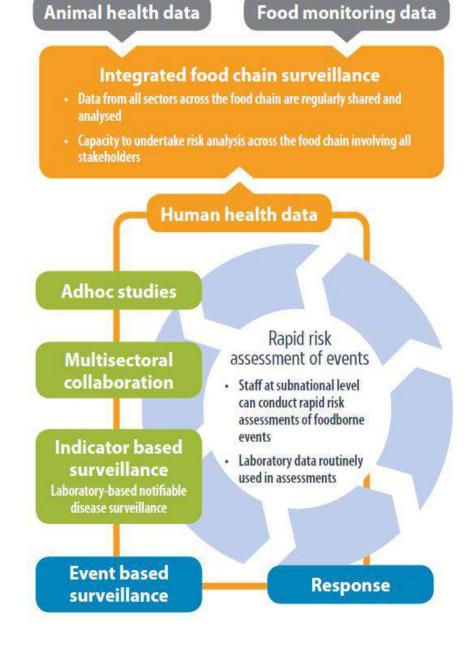


Food safety



- Food safety, nutrition and food security are inextricably linked.
- An estimated 600 million almost 1 in 10 people in the world fall ill after eating contaminated food and 420 000 die every year.
- US\$ 110 billion is lost each year in productivity and medical expenses resulting from unsafe food in low- and middle-income countries.
- Children under 5 years of age carry 40% of the foodborne disease burden, with 125 000 deaths every year.
- Foodborne diseases impede socioeconomic development by straining health care systems and harming national economies, tourism, and trade.
- Food safety is a shared responsibility among different national authorities and requires a multisectoral, one health approach.

Surveillance







Five keys to safer food

Keep clean

- Wash your hands before handling food and often during food preparation
- Wash and sanitize all surfaces and equipment used for food preparation
- Protect kitchen areas and food from insects, pests and other animals

Why?

While most microorganisms do not cause disease, dangerous microorganisms are widely found in soil, water, animals and people. These microorganisms are carried on hands, wiping cloths and utensils, especially cutting boards and the slightest contact can transfer them to food and cause foodborne diseases.



Separate raw and cooked

- Separate raw meat, poultry and seafood from other foods
- Use separate equipment and utensils such as knives and cutting boards for
- Store food in containers to avoid contact between raw and prepared foods

Why?

Raw food, especially meat, poultry and seafood, and their juices, can contain dangerous microorganisms which may be transferred onto other foods during food preparation and storage.



Cook thoroughly

- Cook food thoroughly, especially meat, poultry, eggs and seafood
- Bring foods like soups and stews to boiling to make sure that they have reached 70°C. For meat and poultry, make sure that juices are clear, not pink, ideally, use a thermometer
- Reheat cooked food thoroughly

Why?

Proper cooking kills almost all dangerous microorganisms. Studies have shown that cooking food to a tumperature of 70°C can help ensure it is safe for consumption Foods that require special attention include minced meats, rolled roasts, large joints of meat and whole poultry.



Keep food at safe temperatures

- ✓ Do not leave cooked food at room temperature for more than 2 hours ✓ Refrigerate promptly all cooked and perishable food (preferably below 5°C).
- ✓ Keep cooked food piping hot (more than 60°C) prior to serving.
- Do not store food too long even in the refrigerator
- Do not thaw frozen food at room temperature

Microorganisms can multiply very quickly if food is stored at room temperature. By holding at temperatures below 5°C or above 60°C, the growth of microorganisms is slowed down or stopped. Some dangerous microorganisms still grow below 5°C.



Use safe water and raw materials

- Use safe water or treat it to make it safe
- Select fresh and wholesome foods
- Chacse foods processed for safety, such as pasteurized milk
- Wash fruits and vegetables, especially if eaten raw
- Do not use food beyond its expiry date

Why?

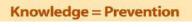
Raw materials, including water and ice, may be contaminated with dangerous microorganisms and chemicals. Toxic chemicals may be formed in damaged and mouldy foods. Care in selection of raw materials and simple measures such as washing and peciing may reduce the risk.



World Health

Organization





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